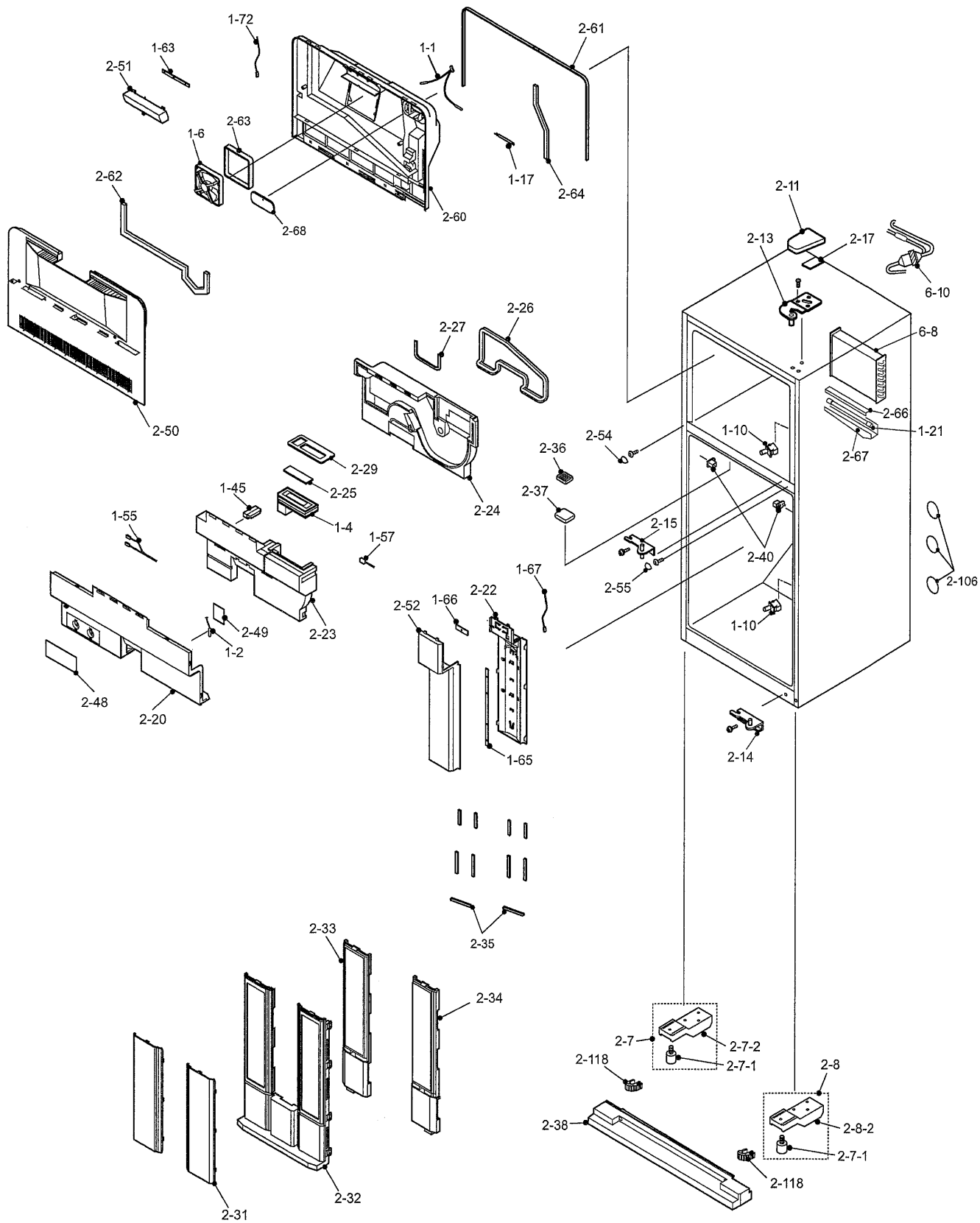


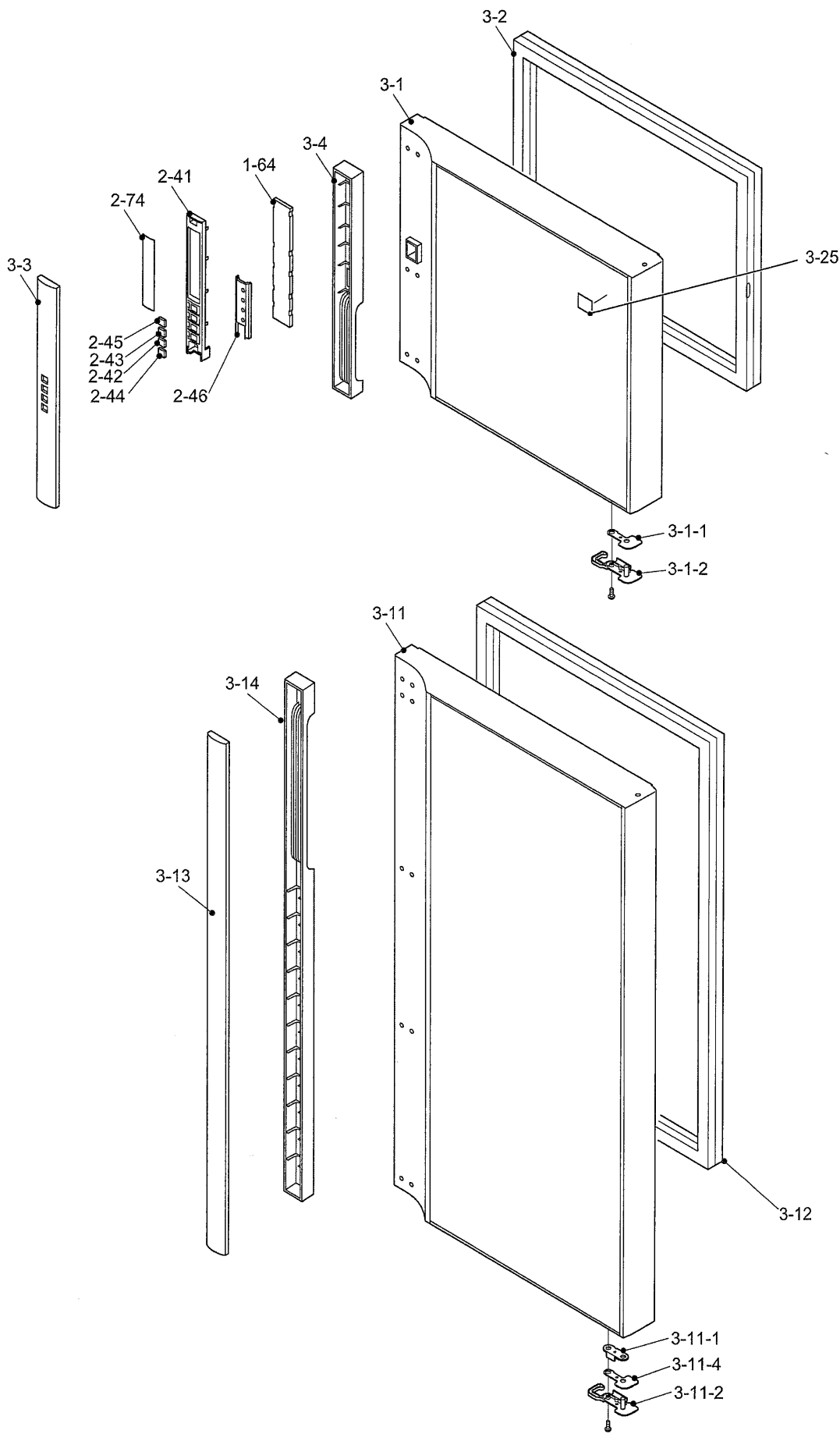
This exploded view diagram illustrates the assembly of a microwave oven. The components are labeled with part numbers and their assembly points are indicated by arrows. The diagram shows the following parts and their assembly locations:

- 6-32**: A small bracket or clip that fits into the top of the **6-16** component.
- 2-70**: A rectangular component that fits into the top of the **6-16** component.
- 6-31**: A U-shaped component that fits into the top of the **6-16** component.
- 6-11**: A U-shaped component that fits into the top of the **6-16** component.
- 6-19**: A small bracket or clip that fits into the top of the **6-16** component.
- 6-18**: A small bracket or clip that fits into the top of the **6-16** component.
- 6-5**: A small bracket or clip that fits into the top of the **6-16** component.
- 2-78**: A small bracket or clip that fits into the top of the **6-16** component.
- 4-18**: A small bracket or clip that fits into the top of the **6-16** component.
- 4-17**: A small bracket or clip that fits into the top of the **6-16** component.
- 4-1**: A small bracket or clip that fits into the top of the **6-16** component.
- 6-17**: A small bracket or clip that fits into the top of the **6-16** component.
- 1-25**: A small bracket or clip that fits into the top of the **6-16** component.
- 6-9**: A small bracket or clip that fits into the top of the **6-16** component.
- 2-81**: A small bracket or clip that fits into the top of the **6-16** component.
- 1-9**: A long, curved component that fits into the top of the **6-16** component.
- 2-77**: A small bracket or clip that fits into the top of the **6-16** component.
- 6-1**: A central component that fits into the top of the **6-16** component.
- 6-1-3**: A small bracket or clip that fits into the top of the **6-1** component.
- 6-1-2**: A small bracket or clip that fits into the top of the **6-1** component.
- 1-22**: A bundle of wires that fits into the top of the **6-1** component.
- 2-80**: A small bracket or clip that fits into the top of the **6-1** component.
- 1-52**: A small bracket or clip that fits into the top of the **6-1** component.
- 2-82**: A small bracket or clip that fits into the top of the **6-1** component.
- 4-15**: A small bracket or clip that fits into the top of the **6-1** component.
- 6-4**: A small bracket or clip that fits into the top of the **6-1** component.

[2] SJ-XP680G-BK/SL MECHANICAL PARTS



[3] SJ-XP680G-BK/SL DOOR PARTS



[4] SJ-XP680G-BK/SL ATTACHMENT PARTS

